

U.Q.D. HAMMERTONE

Page 1 of 3

CODE: 553 000

REVISION : 02

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GENERAL DESCRIPTION

UQD Hammertone is a fast drying representing a hammer pattern.

USES AND PROPERTIES

Hammer Finishes are extensively used for switch boxes, domestic sheet metal ware, instrument cases, electrical components, machinery, office machinery and equipment, prefabricated office panelling and many other varied applications. The pattern produced by Hammer and Crater Finishes has the appearance of hammered or beaten metal. They have been developed to satisfy the requirements of manufacturers' desire of finishing their products with a material which combines distinctive appearance with length of life and a very tough film.

TECHNICAL DATA

Binder Type	:	Modified air drying styrenated alkyd
Drying Time	:	Surface Dry: 15 min (at 23°C and 50% humidity)
	:	Hard Dry: 1 hours (at 23°C and 50% humidity)
Drying Process	:	Solvent evaporation
Over coating	:	1 hours
Viscosity	:	32 – 35 sec. FC4
Specific Gravity	:	0,90 – 0,95
Non Volatile Content	:	Mass: 35% ±3%
Volume	:	37% ±3%
Gloss	:	Glossy finish
Coverage	:	8m ² /ltr for 25μ Dry Film Thickness
Flash Point	:	Over 21°C
Application Temp	:	>4°C <40°C
Colour Range	:	Silver Grey; Andrag Blue; Andrag Green; Bright Blue
Cleaning Equipment With	:	Spraying Thinners
Pack Sizes	:	1 litre, 5 litre, 25 litre

Coverage/spreading rate depends largely on the condition and porosity of the substrate being painted and manner in which the product is applied.

APPLICATION

Correct surface preparation is essential for good product performance and all surfaces should be prepared as per the standard Dekro Preparation Specifications. Copies of these are available on request from your Dekro Paints or can be downloaded from our website – www.dekro.co.za.

Do not apply when ambient temperatures are $<4^{\circ}\text{C}$ or $>40^{\circ}\text{C}$. After correct surface preparation, stir thoroughly and apply a mist coat of U.Q.D Hammertone by spray followed by 2 two full coats.

Stir thoroughly with a flat paddle until homogeneous. • Conventional or Airless spray method is recommended. Thinning ratio with up to 10% of lacquer thinners, depending on application equipment. • Spray enamel or Lacquer thinners must be used for cleaning equipment. Well cleaned and primed steel substrate is required.

Recommended number of coats 1 mist coat and two full coats. Do not apply during inclement weather or if temperature is below 10°C . Application under these conditions may result in poor adhesion, blistering, loss of gloss, streaking and prolonged drying times.

SAFETY INSTRUCTIONS

Keep out of reach of children.

Ensure good ventilation during application and drying.

In case of skin contact, remove immediately.

Avoid contact with eyes – In case of contact, rinse eyes immediately with plenty of water and seek medical advice if symptoms persist.

If ingested give plenty of water. Do not induce vomiting. Seek medical attention.

Keep away from sources of ignition.

In case of a fire, use water fog, foam or powder – Do not use water jets.

Refer to the safety data sheet (SDS) of UQD HAMMER FINISH (HAMMERTONE)

Always keep out of reach of children and animals.

GENERAL

Different surfaces and environmental conditions require specific painting systems to produce the best possible results.

It is therefore recommended that you contact a Dekro Sales representative for advice on all your painting requirements whenever possible.

CLEANING, STORAGE AND DISPOSAL

Remove as much paint as possible from application equipment and wash immediately after use with mineral turpentine.

Close containers tightly after use and store in a cool well-ventilated area.

CLEANING, STORAGE AND DISPOSAL (continued)

Do not empty contents or wash into drains or water courses.

When disposing please follow local authorities' regulations and recycle the container after use.

Avoid storing in direct sunlight and heat.

Technical Data Sheet

The technical data furnished is given to the best of our knowledge based on controlled laboratory tests under ideal application conditions. No guarantee of any performance characteristic is therefore given or implied and we do not hold ourselves responsible for any consequential damage of whatsoever nature that may arise from use of our products. In the event of a proven product fault our liability will be limited to the replacement of the product only. It is the user's responsibility to confirm the currency of product data sheets.