

WASH PRIMER

PRODUCT CODE: 602 001 – BASE

PRODUCT CODE: 602 099 – CATALYST

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TYPE

- A Vinyl Butyral based Primer, which conforms to SABS Standard 723 type Wash Primer.

USES

- Commonly referred to as Wash Primer.
- Main use is over well prepared Galvanised Iron Aluminium, Non-ferrous Metal or PVC.
- It's main function is to provide adhesion to the above materials.
- Twin Pack Etch Primers have limited anti-corrosive properties, and are not intended for exposure to the elements for any length of time.
- Primers such as Zinc Phosphate are normally applied over Etch Primers to reinforce and provide additional anti-corrosive properties.
- Twin Pack Etch Primers performs well over bonded fiberglass and other similar types of moulded plastic material.

TECHNICAL DATA

Mixing ratio	-	1 : 1
Drying time	-	30 minutes @ 25°C – 50% R.H.
Recoating time	-	60 minutes @ 25°C – 50% R.H.
Pot life	-	8 hours @ 25°C
Viscosity	-	70 – 90 Ku's
Appearance	-	Matt / Yellow / Green
Pack size	-	1 litre, 5 litre
Spreading rate	-	+/- 10m ² /Lt

STANDARD APPLICATION PROCEDURE

Non-ferrous surfaces should be clean and grease free to a water break-free condition prior to application by use of suitable degreaser i.e. Galv-o-Clean. Ensure surface is dry before applying Wash Primer. Best method of application is by spray in order to ensure a uniform overall coating. Normal recommended dry film thickness variable between 12 – 15 microns.

May be applied by brush or roller on small areas but not advisable since this leads to unequal and inconsistent thickness.

Fibreglass, Plastic PVC, etc. should be treated to remove mould release agents by use of water rinsable solvent and rinsed thoroughly with clean water. The use of water paper or Scotchbrite Pad during cleaning operation will improve adhesion of the Wash Primer. As a precautionary note, do not attempt to achieve full colour obliteration since one should see through the coating and using this measure one is normally able to control film thickness to that recommended.

Whenever Primer may be employed over Ferrous Metal, over-coating should be carried out within 24 hours, especially under exposed conditions.

Pot life of mixed components is normally within one working day or 8 hours maximum @ 25°C. Once the contents have thickened, it is not advisable to thin down and use since adhesion could be impaired. Rather mix small quantities. The mixing ratio of 1:1 must be observed if the desired results are to be achieved.

Cleaning of tools or equipment – Use Etch Thinners or Lacquer Thinners.

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SPECIFICATIONS

Non-ferrous Metal	-	Dekro Twin Pack Etch Primer to 15 μ maximum D.F.T. Dekro Universal Undercoat to 30 μ maximum D.F.T. Dekro Super High Gloss Enamel to 30 μ maximum D.F.T. Total D.F.T. 75 μ
Galvanised Iron Roof System	-	Dekro Twin Pack Etch Primer to 15 μ D.F.T. Dekro Two coats Dekro Allroof to 40 μ per coat Total D.F.T. = 95 μ
Vinyl System on new Roof System – Galvanised Iron	-	Dekro Twin Pack Etch Primer to 15 μ D.F.T. Two coats Unymarine to 35 μ per coat. Total D.F.T. = 85 μ
Chlorinated Rubber System	-	One coat Dekro Twin Pack Etch Primer to 15 μ D.F.T. Two coats Acri 700 @ 30 μ D.F.T. Total D.F.T. = 75 μ
Dekro Hydrosilk over Galvanised Aluminium sheeting	-	One coat Dekro Twin Pack Etch Primer to 15 μ D.F.T. Two coats Dekro Hydrosilk to 30 μ D.F.T. per coat. Total D.F.T. = 75 μ
Dekro Allroof over Galvanised Iron	-	One coat Dekro Twin Pack Etch Primer to 15 μ D.F.T. Two coats Dekro Allroof to 30 μ per coat. Total D.F.T. = 75 μ

For specifications other than the above, please refer to the Dekro Technical Department for their recommendations.

The technical data furnished is given to the best of our knowledge based on controlled laboratory tests under ideal application conditions. No guarantee of any performance characteristic is therefore given or implied and we do not hold ourselves responsible for any consequential damage of whatsoever nature that may arise from use of our products. In the event of a proven product fault our liability will be limited to the replacement of the product only. It is the users responsibility to confirm the currency of product data sheets.

FOR FURTHER INFORMATION PLEASE CONTACT: (TOLL FREE) 0800 222 423

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